



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

646.3910

Job Sheet 206320



Part No: 646.3910

Job Qty: 60 pcs

Part Name: Shim



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/20

Job Tracking No:

Due Date: 3/9/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV nc1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation           | Qty    | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off    |
|----------|---------------------|--------|------------|-------------|--------------|------------|-----------------------|-----------|-------------|
|          |                     |        |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |             |
| 110      | Waterjet - Flow - 1 | 60 pcs |            |             | 0.01         | 1.45       | Waterjet - Flow       |           | on 20/04/15 |
| 120      | QC 2                | 60 pcs |            |             | 0.00         | 0.00       | QC 2 - 1              |           |             |
|          |                     |        |            |             |              |            | QC 2 - 12             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 14             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 17             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 19             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 2              |           |             |
|          |                     |        |            |             |              |            | QC 2 - 20             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 22             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 23             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 25             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 32             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 33             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 35             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 39             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 4              |           |             |
|          |                     |        |            |             |              |            | QC 2 - 40             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 44             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 45             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 48             |           | on 20/04/15 |
|          |                     |        |            |             |              |            | QC 2 - 49             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 50             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 51             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 52             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 57             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 62             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 63             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 8              |           |             |
|          |                     |        |            |             |              |            | QC 2 - 66             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 64             |           |             |
|          |                     |        |            |             |              |            | QC 2 - 65             |           |             |

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|     |                               |        |           |                        |    |
|-----|-------------------------------|--------|-----------|------------------------|----|
| 130 | QC 8                          | 60 pcs | 0.00 0.00 | QC 2 - 5               |    |
|     |                               |        |           | QC 2 - 71              |    |
|     |                               |        |           | QC 2 - 73              |    |
|     |                               |        |           | QC 2 - 69              |    |
|     |                               |        |           | QC 2 - 76              |    |
|     |                               |        |           | QC 8 - 12              |    |
|     |                               |        |           | QC 8 - 14              |    |
|     |                               |        |           | QC 8 - 17              |    |
|     |                               |        |           | QC 8 - 20              |    |
|     |                               |        |           | QC 8 - 25              |    |
|     |                               |        |           | QC 8 - 3               |    |
|     |                               |        |           | QC 8 - 32              |    |
|     |                               |        |           | QC 8 - 33              |    |
|     |                               |        |           | QC 8 - 35              |    |
|     |                               |        |           | QC 8 - 39              |    |
|     |                               |        |           | QC 8 - 4               |    |
|     |                               |        |           | QC 8 - 44              |    |
|     |                               |        |           | QC 8 - 45              |    |
|     |                               |        |           | QC 8 - 49              |    |
|     |                               |        |           | QC 8 - 58              |    |
|     |                               |        |           | QC 8 - 8               |    |
|     |                               |        |           | QC 8 - 9               |    |
|     |                               |        |           | QC 8 - 68              |    |
|     |                               |        |           | QC 8 - 67              |    |
|     |                               |        |           | QC 8 - 1 (A)           |    |
|     |                               |        |           | QC 8 - 47              |    |
|     |                               |        |           | QC 8 - 40              |    |
|     |                               |        |           | QC 8 - 52              |    |
|     |                               |        |           | QC 8 - 23              |    |
|     |                               |        |           | QC 8 - 57              |    |
|     |                               |        |           | QC 8 - 76              |    |
|     |                               |        |           | QC 8 - 61              |    |
| 140 | Outsource - 3 - Cadplate      | 60 pcs |           | GRO002-VC              | 10 |
| 150 | Packaging 2-1 - Receive - B4B | 60 pcs | 0.00 0.00 | Packaging 2 - 1 - B4B  |    |
|     |                               |        |           | Packaging 2 - 2 - B4B  |    |
|     |                               |        |           | Packaging 2 - 3 - B4B  |    |
|     |                               |        |           | Packaging 2 - 5 - B4B  |    |
|     |                               |        |           | Packaging 2 - 4 - B4B  |    |
|     |                               |        |           | Packaging 2 - 6 - B4B  |    |
|     |                               |        |           | Packaging 2 - 7 - B4B  |    |
|     |                               |        |           | Packaging 2 - 8 - B4B  |    |
|     |                               |        |           | Packaging 2 - 9 - B4B  |    |
|     |                               |        |           | Packaging 2 - 10 - B4B |    |
|     |                               |        |           | Packaging 2 - 11 - B4B |    |
|     |                               |        |           | Packaging 2 - 12 - B4B |    |
|     |                               |        |           | Packaging 2 - 13 - B4B |    |
|     |                               |        |           | Packaging 2 - 14 - B4B |    |
|     |                               |        |           | Packaging 2 - 15 - B4B |    |
|     |                               |        |           | Packaging 2 - 16 - B4B |    |
|     |                               |        |           | Packaging 2 - 17 - B4B |    |
|     |                               |        |           | Packaging 2 - 18 - B4B |    |
|     |                               |        |           | Packaging 2 - 19 - B4B |    |
|     |                               |        |           | Packaging 2 - 20 - B4B |    |
|     |                               |        |           | Packaging 2 - 21 - B4B |    |
|     |                               |        |           | Packaging 2 - 22 - B4B |    |
|     |                               |        |           | Packaging 2 - 23 - B4B |    |
|     |                               |        |           | Packaging 2 - 24 - B4B |    |
|     |                               |        |           | Packaging 2 - 25 - B4B |    |
|     |                               |        |           | Packaging 2 - 26 - B4B |    |

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APR 15 2020 9:30

2020-04-15

APR 27 2020

|                                                                                                                                                                |                             |        |                        |                        |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|--------|------------------------|------------------------|--|
|                                                                                                                                                                |                             |        | Packaging 2 - 27 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 28 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 29 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 30 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 31 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 32 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 33 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 34 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 35 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 36 - B4B |                        |  |
|                                                                                                                                                                |                             |        | Packaging 2 - 37 - B4B |                        |  |
| 160                                                                                                                                                            | QC 6                        | 60 pcs | 0.00 0.00              | QC 6 - 9               |  |
|                                                                                                                                                                |                             |        |                        | QC 6 - 68              |  |
|                                                                                                                                                                |                             |        |                        | QC 6 - 61              |  |
|                                                                                                                                                                |                             |        |                        | QC 6 - 40              |  |
|                                                                                                                                                                |                             |        |                        | QC 6 - 81              |  |
|                                                                                                                                                                |                             |        |                        | QC 6 - 82              |  |
| 170                                                                                                                                                            | Packaging 3-1 - Stock - B4B | 60 pcs | 0.00 0.00              | Packaging 3 - 1 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 2 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 3 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 4 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 5 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 6 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 7 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 8 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 9 - B4B  |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 10 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 11 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 12 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 13 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 14 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 15 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 16 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 17 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 18 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 19 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 20 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 21 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 22 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 23 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 24 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 25 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 26 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 27 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 28 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 29 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 30 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 31 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 32 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 33 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 34 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 35 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 36 - B4B |  |
|                                                                                                                                                                |                             |        |                        | Packaging 3 - 37 - B4B |  |
| 180                                                                                                                                                            | QC 21 - SA                  | 60 pcs | 0.00 0.00              | QC 21 - SA - 21        |  |
|                                                                                                                                                                |                             |        |                        | QC 21 - SA - 70        |  |
|                                                                                                                                                                |                             |        |                        | QC 21 - SA - 53        |  |
| Part Op 110 - (Waterjet - Flow) 1-Cut as per Dwg<br>Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)<br>130 - (QC8- Inspect parts - second check) |                             |        |                        |                        |  |

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APR 28 2020

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DAS  
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APR 28 2020

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QC 6-82

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APR 28 2020

140 - Issue P/O: 46280 -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Material type; C1095 BLUE-TEMPERED SPRING STEEL -Certificate of Conformity is required  
 150 - (Receive & Inspect for Damage & Mat'l Certs)  
 160 - (QC6- All purchased or subcontracted products)  
 170 - (Identify as per dwg & Stock Location: \_\_\_\_\_) \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV\*\*\*  
 180 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item | Component Name                              | Quantity           | Operation               | Container |
|-------------|---------------------------------------------|--------------------|-------------------------|-----------|
| MC1095S.020 | C1095 Blue Tempered Spring Steel Sheet .020 | 1.8000 sf (.03 ea) | 110-Waterjet - Flow - 1 | 3254044   |

**Job Allocations**

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 110-Waterjet - Flow - 1 | MC1095S.020    | 2        | 5         | 0         |

**Part Specifications**

| Spec No | Description | Target/Tolerance        | Limits         | Type | Special Comments |
|---------|-------------|-------------------------|----------------|------|------------------|
| 1       | Shim        | 1.570Inches $\pm$ 0.005 | 1.575<br>1.565 |      |                  |
| 2       | Shim        | 2.900Inches $\pm$ 0.005 | 2.905<br>2.895 |      |                  |
| 3       | Shim        | 0.020Inches $\pm$ 0.005 | 0.025<br>0.015 |      |                  |

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                      |  | DISPOSITION                  |  |                                 | DEPARTMENT/PROCESS     |                    |                     | MRB (QS1042)          |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------|--|---------------------------------|------------------------|--------------------|---------------------|-----------------------|--|----------|--|---------------------|--|---------------------|--|---------------|--|-----------------------|--|--|--|--|--|--|
| Date: _____                                                                                                                                                                                                                                                                                                                                                                                       |  | Sequence #: _____            |  |                                 | QTY Affected: _____    |                    |                     | Completed By          |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                  |  | Disposition                  |  |                                 | Lead hand / Supervisor |                    | QC / QA Coordinator |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| <b>Root Cause</b><br><table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table> |  | Operator                     |  | Manufacturing Process           |                        | Equip/Tooling      |                     | Handling/Preservation |  | Material |  | Product Improvement |  | Process Improvement |  | Human Factors |  | <b>FAULT CATEGORY</b> |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Operator                     |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Manufacturing Process                                                                                                                                                                                                                                                                                                                                                                             |  |                              |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Equip/Tooling                                                                                                                                                                                                                                                                                                                                                                                     |  |                              |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Handling/Preservation                                                                                                                                                                                                                                                                                                                                                                             |  |                              |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Material                                                                                                                                                                                                                                                                                                                                                                                          |  |                              |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Product Improvement                                                                                                                                                                                                                                                                                                                                                                               |  |                              |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Process Improvement                                                                                                                                                                                                                                                                                                                                                                               |  |                              |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
| Human Factors                                                                                                                                                                                                                                                                                                                                                                                     |  |                              |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Pressure/Forced              |  | Contamination                   |                        | Power Loss/Surge   |                     | Positioned Wrong      |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Bending                      |  | Misaligned/off center           |                        | Folio/Program      |                     | Outside Tolerance     |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Crushing                     |  | BOM/Route                       |                        | Grain Direction    |                     | Drawing               |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Cracks                       |  | Broken/Damage/Defect            |                        | Weld               |                     | Finish                |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Crimp/Kink/Ripple/Wave/Twist |  | Incomplete/Unclear Instructions |                        | Wrong Stock Pulled |                     | Part Lost/Missing     |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Marks/Chatter                |  | Drill Holes                     |                        | Out of Sequence    |                     | Misread               |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Mislabeled                   |  | Fit/Function                    |                        | Off-set/Set-up     |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | Other/Details: _____         |  |                                 |                        |                    |                     |                       |  |          |  |                     |  |                     |  |               |  |                       |  |  |  |  |  |  |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB046280



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB046280  
**PO Date:** 4/15/20  
**Due Date:** 4/23/20  
**Purchase Order Revision:**  
**Revision Date:**  
**Issued By:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground  
**Pymt Terms:** Net 60

**Freight Terms:**  
**Special Comments:**

E-MAILED  
2020-04-20

| Items        |        |          |                  |                                                                                                                                                                                                                                |               |         |          |                |                   |         |                  |                |
|--------------|--------|----------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part     | Drawing          | Description                                                                                                                                                                                                                    | Status        | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1            | 206320 | 646.3910 | 646.3900 Rev NC1 | Shim<br>: Various STC's<br>-Issue<br>P/O _____<br>-Cadmium plating,<br>QQ-P-416F TYPE II,<br>CLASS II<br>-Color; Yellow<br>-Material type; C1095<br>BLUE-TEMPERED<br>SPRING STEEL<br>-Certificate of<br>Conformity is required | Firmed<br>X60 | -       | 4/23/20  | 60 pcs         | 0 pcs             | 60 pcs  | \$8.2317/pcs     | \$493.90       |
| 2            | 203277 | 646.3912 | 646.3900 Rev NC1 | Shim<br>: Various STC's<br>(Outsource process-<br>Cadplate per QSI017<br>4.1.9.1)<br>Issue<br>P/O: _____<br>Cat Plating,<br>CAD PLATE PER QQ-<br>P-416, TYPE II,<br>CLASS 2, CL2                                               | Firmed<br>X75 | -       | 4/23/20  | 25 pcs         | 0 pcs             | 25 pcs  | \$7.4717/pcs     | \$186.79       |
| Grand Total: |        |          |                  |                                                                                                                                                                                                                                |               |         |          |                |                   |         |                  | \$680.69       |

*Guerin*



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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# PURCHASE ORDER

## POHB046280



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

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# Certificat de Conformité / Certificate of Compliance



0 2 7 7 8 4 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

### 027784 - 1

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                           | Créé Par<br>Generated By                                                                                                                              | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                                             |   |               |                        |
|------------------------------|---------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|---------------------------------------------|---|---------------|------------------------|
| 21-Apr-2020                  |                                                                           | Jessie Boisvert                                                                                                                                       |                                                | POHB046280                                            |                 |                                             |   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number /Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                                  | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Quantités / Quantities<br>Qté NC/<br>NC Qty |   | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | 646.3910<br>Rev.NC1                                                       | 646.3900<br>4 HOURS OF BAKING BEFORE PLATING AT 375 F<br>CAD YELLOW 500 [CADMIUM YELLOW 500]<br>PLATE PER QQ-P-416<br>TYPE - 2, CLASS - 2<br>0.0003 " | CADMIUM<br><br>CH                              | 60                                                    | 60              | 0                                           | 0 | 0             | 0                      |
| 2                            | 646.3912<br>Rev.                                                          | 646.3912<br>GLASS BEAD FIRST<br>CAD YELLOW 500 [CADMIUM YELLOW 500]<br>PLATE PER QQ-P-416 TYPE 2 CLASS 2<br>BAKE AFTER                                | CADMIUM<br><br>CH                              | 25                                                    | 25              | 0                                           | 0 | 0             | 0                      |
| 3                            | BAKING CHARGE<br>Rev.                                                     | BAKING CHARGE<br>01 -BAKING, HYDROGEN EMBRITTLEMENT RELIEF                                                                                            | BAKE<br><br>MIN-CHG                            | 1                                                     | 1               | 0                                           | 0 | 0             | 0                      |

RECEIVED

APR 27 2020

DART AEROSPACE LTD.

DAS  
82  
9-89

RECEIVED  
APR 27 2020  
DART AEROSPACE LTD.

### Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.